



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4165-3

Job Sheet 173085



Part No: D4165-3

Job Qty: 1 ea

Part Name: Inner Door Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 3/15/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP Rev:A 11.03.09 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/14/18	3/14/18	0.00	0.00	Start Up Waterjet		SC 18/03/22
100	Waterjet	4 pcs	3/14/18	3/14/18	0.00	0.37	Waterjet1		SC 18/03/22
120	QC	4 pcs	3/14/18	3/14/18	0.00	0.00	QC8		38
130	HandFinish	4 pcs	3/15/18	3/15/18	0.00	0.40	HandFinish1		SA 18/03/23
135	QC	4 pcs	3/15/18	3/15/18	0.00	0.00	QC7-3		DAB
140	Packaging	4 pcs	3/15/18	3/15/18	0.00	0.00	Packaging3		MAR 23 2018
150	QC21-SA	4 Ea	3/15/18	3/15/18	0.00	0.00	QC21		DAB 21 MAR 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	14.3200 sf (3.58 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	14	91	0



Container No: S053885



Part: D4165-3
Job No: 173085

Serial No/Batch: S053885
Revision:
Inspector:

DART Aerospace Ltd.
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CANADA
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Date: 03/22/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Inner Door Panel	0.640Inches $\pm$ 0.030	0.670 0.610	9,642	
2	Inner Door Panel	4.700Inches $\pm$ 0.030	4.730 4.670	4,706	
3	Inner Door Panel	6.030Inches $\pm$ 0.030	6.060 6.000	6,038	
4	Inner Door Panel	7.630Inches $\pm$ 0.030	7.660 7.600	7,636	
5	Inner Door Panel	8.600Inches $\pm$ 0.030	8.630 8.570	8,605	
6	Inner Door Panel	15.250Inches $\pm$ 0.030	15.280 15.220	15,250	
7	Inner Door Panel	2.550Inches $\pm$ 0.030	2.580 2.520	2,555	
8	Inner Door Panel	0.760Inches $\pm$ 0.030	0.790 0.730	0,766	
9	Inner Door Panel	33.790Inches $\pm$ 0.030	33.820 33.760	33,78	
10	Inner Door Panel	19.750Inches $\pm$ 0.030	19.780 19.720	19,75	
11	Inner Door Panel	6.900Inches $\pm$ 0.030	6.930 6.870	6,907	
12	Inner Door Panel	15.250Inches $\pm$ 0.030	15.280 15.220	15,250	
13	Inner Door Panel	0.040Inches $\pm$ 0.010	0.050 0.030	0,040	

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